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Spec

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*My broken bolt  
strap trick How to  
extract broke  
manifold bolt from  
the head on an isx*

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## **Cummins Engine Bolt Torque Chart**

Cummins

Isx15 Exhaust

Manifold Removing

How To Remove

Broken Exhaust

Manifold Stud on

Cummins Engine

ISX Engine re build

PT18 front cam

gears by Rawze ISX

Engine re build

PT49 face gears by

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---

6- 2012 Cummins  
ISX Single Cam.  
EGR, Turbo \u0026  
Exhaust Manifold  
Removal. Part 6  
*Remove a Broken  
Exhaust Manifold  
Bolt - EASY in 15  
Minutes! No  
Disassembly! **How  
to replace  
Cummins ISX -  
Common Rail***

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## **Fuel Injector**

Removing broken  
manifold studs

3406 cat ISX

*Engine re build*

*PT37 Install pistons*

*by Rawze*

## **Cummins**

### **NTA855, 14**

**rebuild** *Removing  
broken exhaust  
studs*

---

Tricks for removing  
stubborn or broken

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bolts | Hagerty DIY

## **How to use a Torque Wrench**

*Best Is broken  
exhaust bolt  
removal trick*

---

LS broken exhaust  
manifold bolt  
extraction

*HOW TO  
REMOVE AND  
INSTALL EXHAUST  
MANIFOLD STUDS!*

How To Torque  
Cylinder Head Bolts



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*Silverado 2500HD*

*Broken Exhaust*

*Manifold Bolts*

*Removal Header*

*bolts that stay*

*tight! ISX Engine re*

*build PT32 Main*

*Bearings 02 and*

*thrust by Rawze*

*Torque*

*Specifications And*

*What They Mean*

*Ford F-150 Exhaust*

*Manifold - Remove*

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EASY solution to  
broken exhaust  
manifold bolts. ISX  
~~Engine re build~~  
~~PT12 Exhaust~~  
~~Manifold and~~  
~~Thermostat base~~  
~~by Rawze Cummins~~  
~~ISL Exhaust~~  
~~Manifold and Turbo~~  
~~Replacement ISX~~  
*Engine re build*  
*PT36 Piston and*

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*rod assembly by  
Rawze Cummins  
cylinder head  
installation. Isx*

Engine Manifold  
Bolt Torque

Exhaust manifold  
bolt torque and  
sequence on a isx  
15 cummins in a  
2015 t800,  
kenworth 2015  
t800 with a isx 15  
cummins, -

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verified Technician.

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kenworth t800 with  
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Cummins Isx 15  
Exhaust Manifold  
Bolt Torque Specs  
... Cummins Isx  
Main Bolt Torque .  
when it does have  
power, it is at a  
higher rpm than  
normal. The  
SmartTorque  
system Cummins  
developed adds  
roughly 200 lb.

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Cummins Repair &  
Troubleshooting  
Manual Contents.

(15 Nm); then, re-  
torque to 11 ft.

torque specs for  
cummins isx

engines , as of

2015, . Cummins

isx exhaust

manifold torque

sequence

Isx Engine Manifold

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## Bolt Torque Spec

Cummins Signature  
ISX and QSX

Cylinder head Bolt  
Torques and torque  
sequence.

Cummins ISX15  
and QSX15.

Signature engines.

Cylinder Head Bolt  
Torque. Step 1 =  
203 Nm, 150 lb.ft.

Step 2 = 407 Nm,  
300 lb.ft. Step 3 =

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Rotate 90 degrees.  
Click for ISX QSX  
Signature Cylinder  
Head torque  
sequence.

Cummins ISX15  
and QSX15 specs,  
bolt torques,  
manuals

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Section 7

Adjustment, Repair  
and Replacement -

Torque Specs For  
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Torque Value: 17  
n•m [ 150 in-lb ] ht

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14 Torque Value:

15 n•m [ 133 in-lb

] Use a small

amount of

Lubriplate™ multi-

purpose lubricant

in the grooves on

the bottom of the

timing actuators

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(2). Install the actuator gasket (3) onto each actuator, making sure to align each properly. <https://quickserve.cummins.com/qs3/portal/service/manual/en/3666239/> 7/10/2018...

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SIGNATURE ISX  
SERVICE MANUAL

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Cylinder Head Bolt

Torque Step 1 =

203 Nm, 150 lb.ft

Step 2 = 407 Nm,

300 lb.ft Step 3 =

+90 degrees

Cummins ISX15

and Page 11/23

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Engine Manifold

Bolt Torque

SpecQsx15 specs,

bolt torques,

manuals Slide each

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manifold gasket  
between the  
exhaust manifold  
and the cylinder  
head.

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characteristics of  
the engine e.g. its  
power and torque.

Essential bolt  
torques are: main  
bearing cap bolts  
connecting rod cap  
bolts cylinder head  
bolts close.

Cummins ISX15  
and QSX15

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NOTICE: Do not dip the entire cylinder head mounting bolt in oil as the excessive oil could lead to improper torque results. 10. Coat the threads and underside of the bolt heads with clean engine oil before installation.

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**NOTE:** If reusing the head bolts, make sure they do not exceed the maximum bolt length of 194 mm (7.638 inches). 11.

Removal and  
Installation of the  
DD13,DD15, DD16  
Cylinder Head  
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cylinder diesel  
engine produces  
161 hp and 266

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lb.-ft. of torque and is paired with a 7-speed automatic transmission.

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Broken Bolt introduced its custom ISX broken bolt removal kit. The Cummins ISX engine demands a

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address its unique  
characteristics and  
exhaust manifold  
maintenance  
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